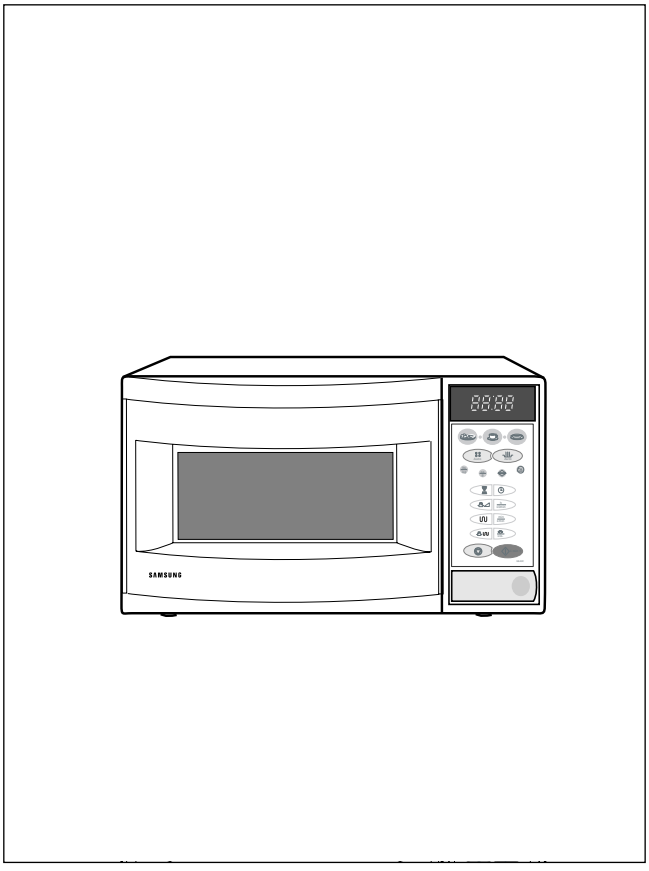
SAMSUNG

MICROWAVE OVEN

G643CR

SERVICE Manual

MICROWAVE OVEN



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BWT

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.

(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary:
(1) Interlock operation,
(2) proper door closing,
(3) seal and sealing surfaces (arcing, wear, and other damage),
(4) damage to or loosening of hinges and latches,
(5) evidence of dropping or abuse.

(c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.

(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

(e) A Microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

1. Precaution

Follow these special safety precautions. Although the microwave oven is completely safe during ordinary use, repair work can be extremely hazardous due to possible exposure to microwave radiation, as well as potentially lethal high voltages and currents.

1-1 Safety precautions (⚠)

1. All repairs should be done in accordance with the procedures described in this manual. This product complies with Federal Performance Standard 21 CFR Subchapter J (DHHS).

2. Microwave emission check should be performed to prior to servicing if the oven is operative.

3. If the oven operates with the door open : Instruct the user not to operate the oven and contact the manufacturer and the center for devices and radiological health immediatly.

4. Notify the Central Service Center if the microwave leakage exceeds 5 mW/cm^2

5. Check all grounds.

6. Do not power the MWO from a "2-prong" AC cord. Be sure that all of the built-in protective devices are replaced. Restore any missing protective shields.

7. When reinstalling the chassis and its assemblies, be sure to restore all protective devices, including: nonmetallic control knobs and compartment covers.

8. Make sure that there are no cabinet openings through which people--particularly children--might insert objects and contact dangerous voltages. Examples: Lamp hole, ventilation slots.

9. Inform the manufacturer of any oven found to have emmission in excess of 5 mW/cm^2, Make repairs to bring the unit into compliance at no cost to owner and try to determine cause.
   Instruct owner not to use oven until it has been brought into compliance.

   CENTRAL SERVICE CENTER

10. Service technicians should remove their watches while repairing an MWO.

11. To avoid any possible radiation hazard, replace parts in accordance with the wiring diagram. Also, use only the exact replacements for the following parts: Primary and secondary interlock switches, interlock monitor switch.
12. If the fuse is blown by the Interlock Monitor Switch: Replace all of the following at the same time: Primary and secondary switches, as well as the Interlock Monitor Switch. The correct adjustment of these switches is described elsewhere in this manual. Make sure that the fuse has the correct rating for the particular model being repaired.

13. Design Alteration Warning:
    Use exact replacement parts only, i.e., only those that are specified in the drawings and parts lists of this manual. This is especially important for the Interlock switches, described above. Never alter or add to the mechanical or electrical design of the MWO. Any design changes or additions will void the manufacturer's warranty.10.Always unplug the unit's AC power cord from the AC power source before attempting to remove or reinstall any component or assembly.

14. Never defeat any of the B+ voltage interlocks. Do not apply AC power to the unit (or any of its assemblies) unless all solid-state heat sinks are correctly installed.

15. Some semiconductor ("solid state") devices are easily damaged by static electricity. Such components are called Electrostatically Sensitive Devices (ESDs). Examples include integrated circuits and field-effect transistors.

    Immediately before handling any semiconductor components or assemblies, drain the electrostatic charge from your body by touching a known earth ground.

16. Always connect a test instrument's ground lead to the instrument chassis ground *before* connecting the positive lead; always remove the instrument's ground lead last.

1-2 Special Servicing Precautions (Continued)

17. When checking the continuity of the witches or transformer, always make sure that the power is OFF, and one of the lead wires is disconnected.
18. Components that are critical for safety are indicated in the circuit diagram by shading, ⚠ or ⚠ .
19. Use replacement components that have the same ratings, especially for flame resistance and dielectric strength specifications. A replacement part that does not have the same safety characteristics as the original might create shock, fire or other hazards.

1-3 Special High Voltage Precautions

1. High Voltage Warning
   Do not attempt to measureany of the high voltages--this includes the filament voltage of the magnetron. High voltage is present during any cook cycle.

   Before touching any components or wiring, always unplug the oven and discharge the high voltage capacitor (See Figure 1-1)

2. The high-voltage capacitor remains charged about 30 seconds after disconnection. Short the negative terminal of the high-voltage capacitor to to the oven chassis. (Use a screwdriver.)

3. High voltage is maintained within specified limits by close-tolerance, safety-related components and adjustments. If the high voltage exceeds the specified limits, check each of the special components.

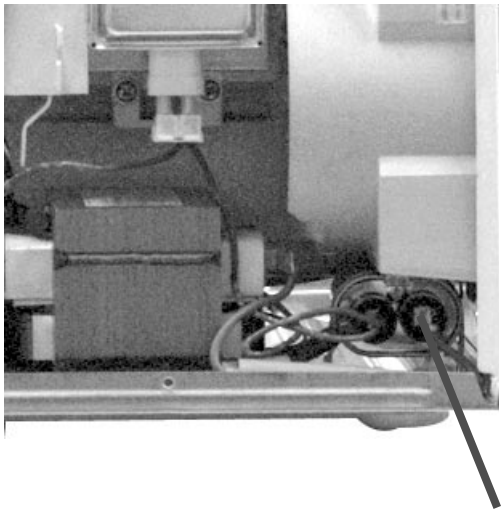


Fig. 1-1. Discharging the High Voltage Capacitor

2. Specifications

2-1 Table of Specifications

TIMER	99 MINUTES 90 SECONDS
POWER SOURCE	230V 50Hz, AC
POWER CONSUMPTION	MICROWAVE : 1,350W
	GRILL : 1,000W
OUTPUT POWER	FROM80 TO 800W (10 LEVEL POWER)
	(IEC-705 TEST PROCEDURE)
OPERATING FREQUENCY	2,450MHz
MAGNETRON	OM75SH(31)
COOLING METHOD	COOLING FAN MOTOR
OUTSIDE DIMENSIONS	489(W) x 275(H) x 365(D)

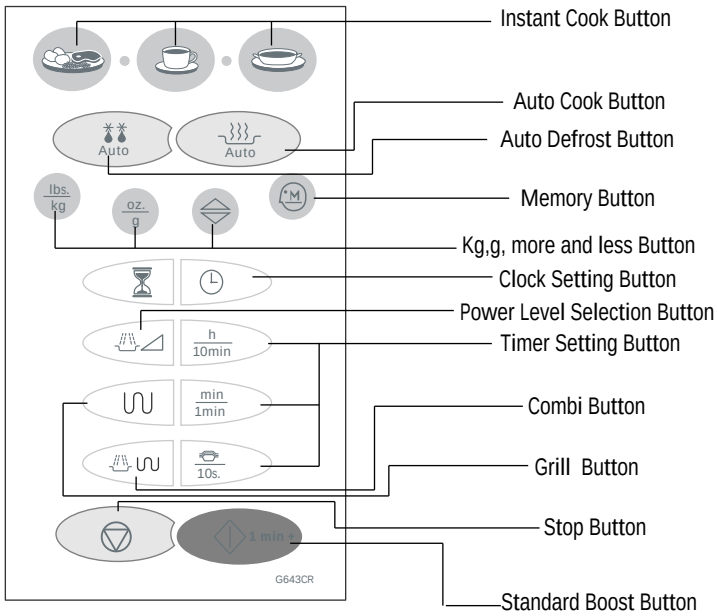
POWER LEVEL		ON TIME	OFF TIME
%	G643CR		
10%	80W	4 sec	26 sec
20%	160W	7 sec	23 sec
30%	240W	10 sec	20 sec
40%	320W	13 sec	17 sec
50%	400W	16 sec	14 sec
60%	480W	19 sec	11 sec
70%	560W	22 sec	8 sec
80%	640W	25 sec	5 sec
90%	720W	28 sec	2 sec
100%	800W	30 sec	0 sec

2-2 Comparison Chart

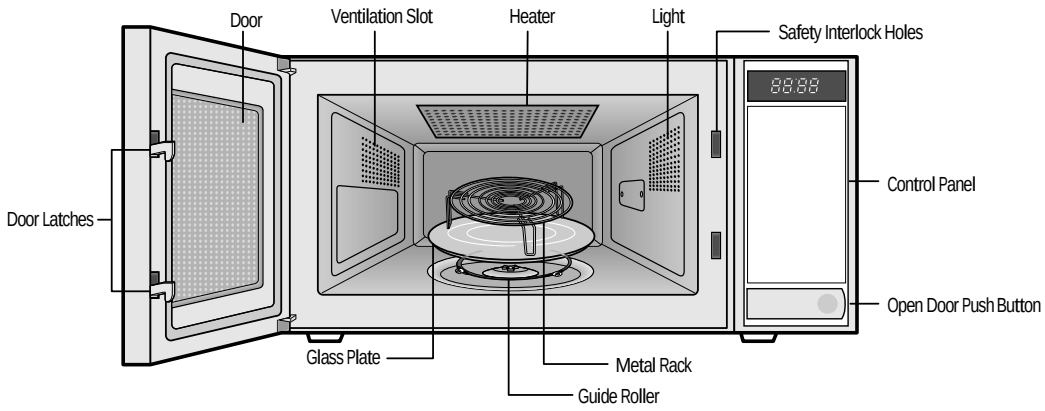
MODEL / FEATURE	G643CR
MORE/LESS	O
AUTO COOK/DISH	O
AUTO DEFROST	O
TIME COOK	O
POWER LEVEL	O
INSTANT COOK	O
MEMORY	O
BOOST	O
CHILD LOCK	O
CLOCK	O
GRILL	O
COMBI	O

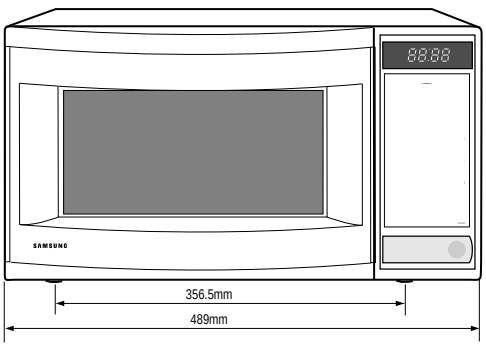
3. Operating Instructions

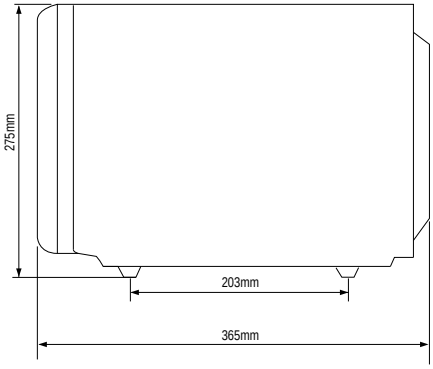
3-1 Control Panel



3-2 Features & External Views







4. Disassembly and Reassembly

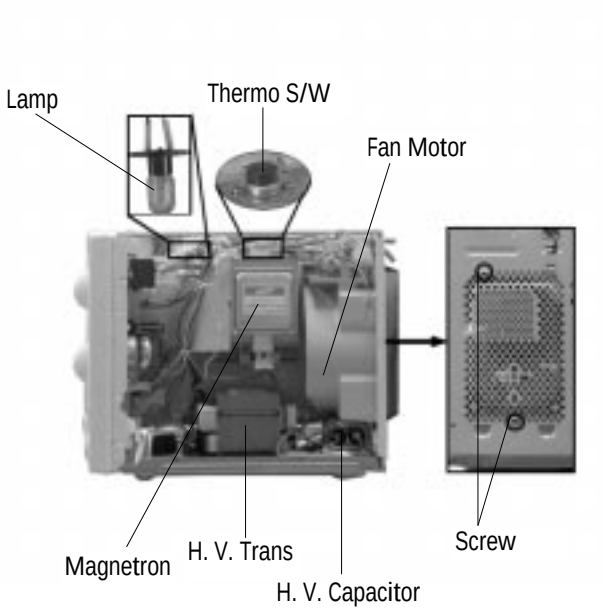
4-1 Replacement of Magnetron, Motor Assembly and Lamp

Remove the magnetron including the shield case, permanent magnet, choke coils and capacitors (all of which are contained in one assembly).

1. Disconnect all lead wires from the magnetron and lamp.
2. Remove a screw securing the magnetron supporter.
3. Remove the magnetron supporter.
4. Remove the air cover.
5. Remove screws securing the magnetron to the wave guide.
6. Take out the magnetron very carefully.
7. Remove screws from the back panel.
8. Take out the fan motor.
9. Remove the oven lamp by rotating to pull out from hole of air cover.

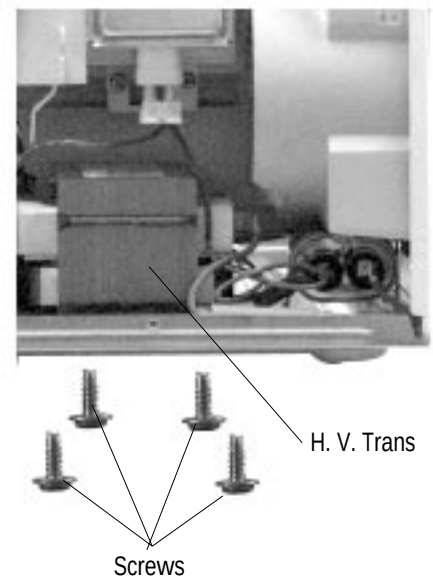
NOTE1: When removing the magnetron, make sure that its antenna does not hit any adjacent parts, or it may be damaged.

NOTE2: When replacing the magnetron, be sure to remount the magnetron gasket in the correct position and make sure the gasket is in good condition.



4-1 Replacement of High Voltage Transformer

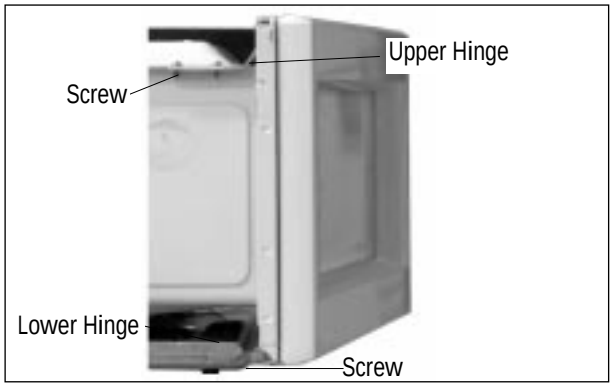
1. Discharge the high voltage capacitor.
2. Disconnect all the leads.
3. Remove the mounting bolts.
4. Reconnect the leads correctly and firmly.



4-3 Replacement of Door Assembly

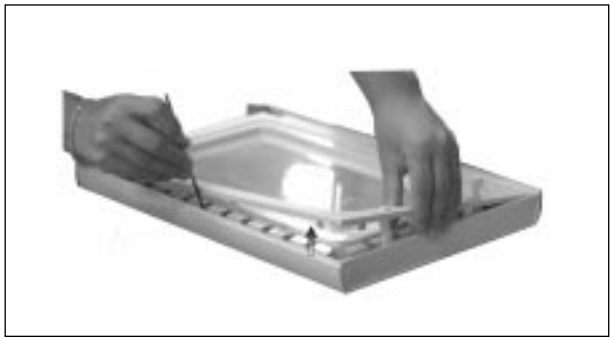
4-3-1 Removal of Door Assembly

Remove hex bolts securing the upper hinge and lower hinge. Then remove the door assembly.



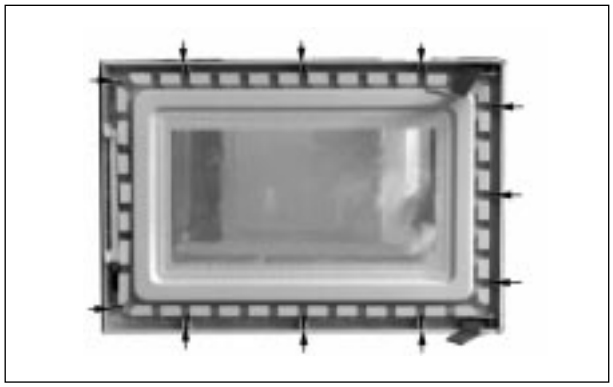
4-3-2 Removal of Door "C"

Insert flat screwdriver into the gap between Door "E" and Door "C" to remove Door "C". Be careful when handling Door "C" because it is fragile.



4-3-3 Removal of Door "E"

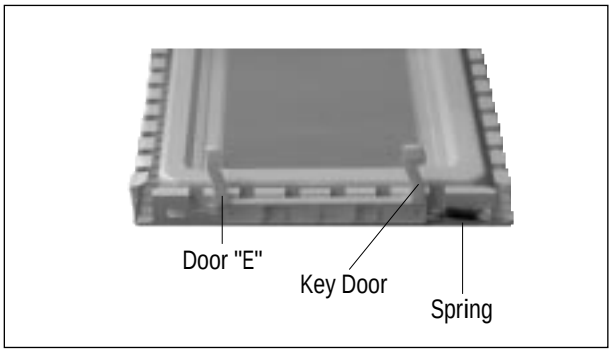
Following the procedure as shown in the figure, insert and bend a thin metal plate between Door "E" and Door "A" until you hear the 'tick' sound.



1. Insertion depth of the thin metal plate should be 0.5mm or less.

4-3-4 Removal of Key Door & Spring

Remove pin hinge from Door "E"
Detach spring from Door "E" and key door.



4-3-5 Reassembly Test

After replacement of the defective component parts of the door, reassemble it and follow the instructions below for proper installation and adjustment so as to prevent an excessive microwave leakage.

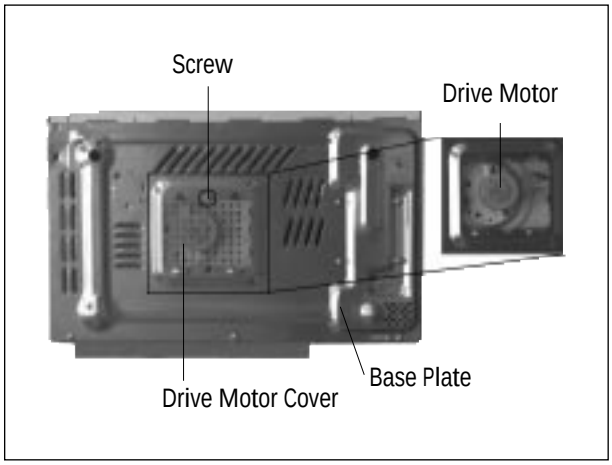
1. When mounting the door to the oven, be sure to adjust the door parallel to the bottom line of the oven face plate by moving the upper hinge and lower hinge in the direction necessary for proper alignment.
2. Adjust so that the door has no play between the inner door surface and oven front surface. If the door assembly is not mounted properly, microwave energy may leak from the space between the door and oven.
3. Do the microwave leakage test.

4-4 Replacement of Fuse

1. Disconnect the oven from the power source.
2. Remove the 10A fuse in the fuse holder.
3. When replacing the 10A fuse, be sure to use an exact replacement part. If new 10A fuse blows out again after replacement, check the primary interlock switch, door sensing switch and interlock monitor switch.
4. When the above three switches operate properly, check if any other part such as the control circuit board, blower motor or high voltage transformer is defective.

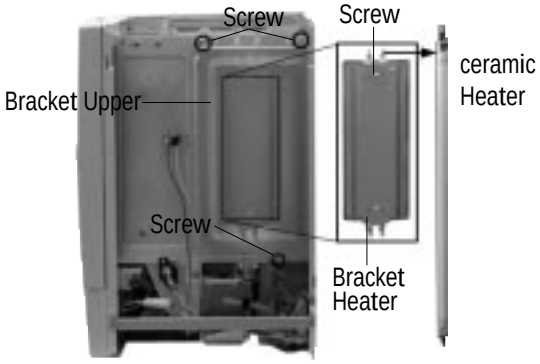
4-5 Replacement of Drive Motor

1. Take out the glass tray, guide roller and coupler from cavity.
2. Turn the oven upside down to replace the drive motor.
3. Remove a screw securing the drive motor cover.
4. Disconnect all the lead wires from the drive motor.
5. Remove screws securing the drive motor to the cavity.
6. Remove the drive motor.
7. When replacing the drive motor, be sure to remount it in the correct position.
8. Connect all the leads to the drive motor.
9. Screw the deive motor cover to the base plate with a screw driver.
10. Remount the coupler in the correct position.



4-6 Replacement of Ceramic Heater

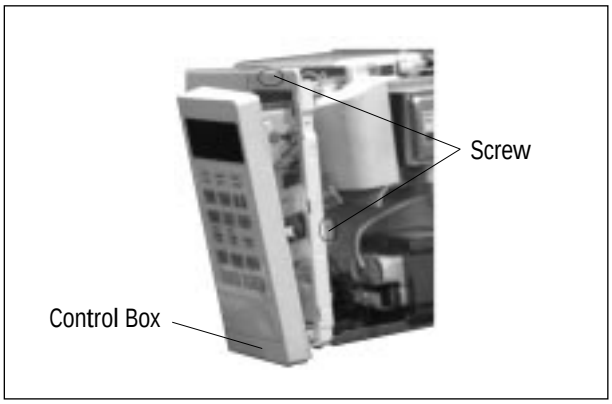
1. Take out the outer panel
2. Disconnect the connectors from the heater ceramic and wire leade.
3. Remove screws securing the bracket upper to the oven cavity.
4. Remove one screw securing the bracket heater.



4-7 Replacement of Control Circuit Board

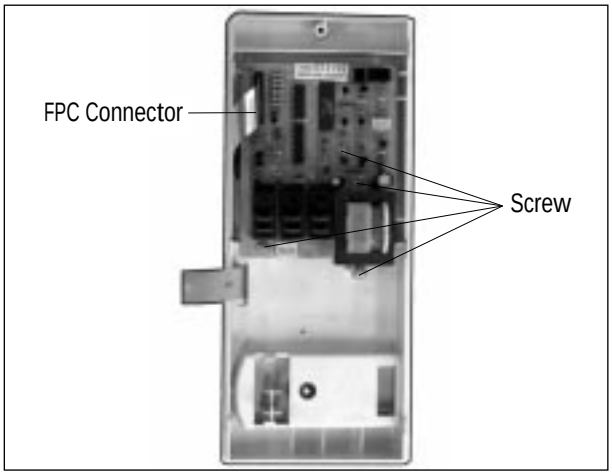
4-7-1 Removal of Ass'y Control Box

1. Be sure to ground any static electric charge in your body and never touch the touch control circuitry.
2. Disconnect the connectors from the control circuit board.
3. Remove screws securing the control box assembly.
4. Remove the screw securing the ground tail of the keyboard.



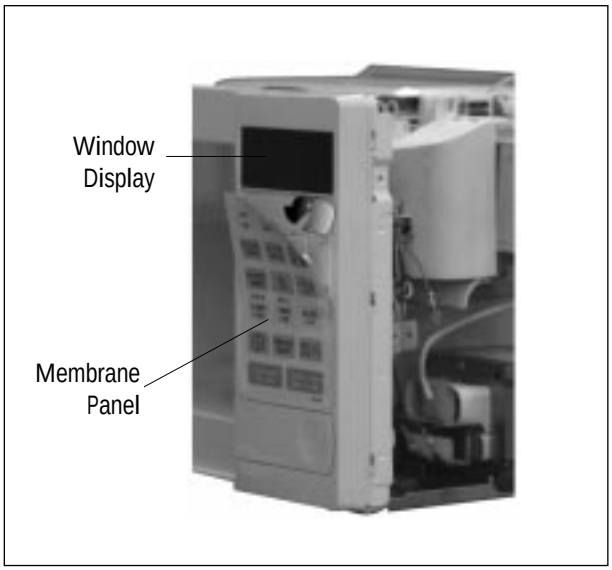
4-7-2 Remonal of Ass'y P.C.B

1. Pull the lever end of the plastic fastener and remove the Flexible Printed Circuit(FPC) of membrane panel.
2. Remove screws securing the control circuit board.
3. Lift up the control circuit board from the Ass'y control box.
4. When reconnecting the FPC connector, make sure that the holes on the connector are properly engaged with the hooks on the Plastic Fastener.



4-7-3 Removal of Window Display & Membrane Panel

1. Window display should not be disassembled as its mounting tabs will be broken. If repair work is difficult, replace with Ass'y control panel.
2. The membrane key board is attached to the escutcheon base with doublefaced adhesive tape. Therefore, applying hot air such as using of hair dryer is recommended for smoother removal.
3. When installing new membrane key board, make sure that the surface of escutcheon base is cleaned sufficiently so that any problems (shorted contacts or uneven surface) can be avoided.



5. Alignment and Adjustments

PRECAUTION

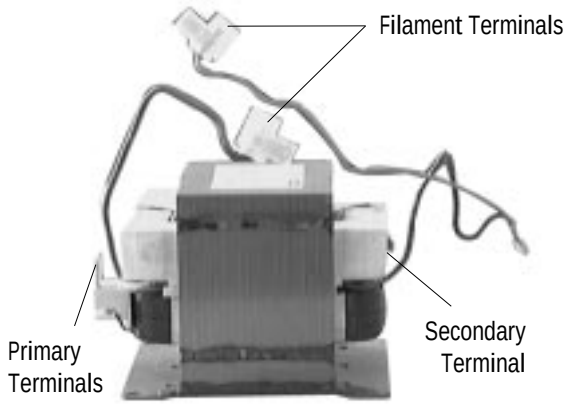
1. High voltage is present at the high voltage terminals during any cook cycle.
2. It is neither necessary nor advisable to attempt measurement of the high voltage.
3. Before touching any oven components or wiring, always unplug the oven from its power source and discharge the high voltage capacitor.

5-1 High Voltage Transformer

1. Remove connectors from the transformer terminals and check continuity.
2. Normal resistance readings are as follows:

MODEL	G643CR
Secondary	Approx. 130Ω
Filament	Approx.0Ω
Primary	Approx.1.700Ω

(Room temperature = 20˚C)



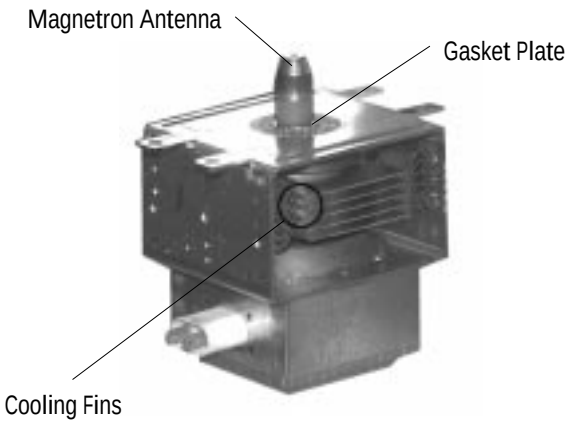
5-2 Low Voltage Transformer

1. The low voltage transformer is located on the control circuit board.
2. Remove the low voltage transformer from the PCB Ass'y and check continuity.
3. Normal resistor reading is shown in the table.

Terminals	Resistance
1~2(Input)	1149Ω
4~5(Output 2.9V)	12.26Ω
7~8(Output17V)	2.574Ω

5-3 Magnetron

1. Continuity checks can indicate only an open filament or a shorted magnetron. To diagnose an open filament or shorted magnetron :
2. Isolate the magnetron from the circuit by disconnecting its leads.
3. A continuity check across the magnetron filament terminals should indicate one ohm or less.
4. A continuity check between each filament terminal and magnetron case should read open.



5-4 High Voltage Capacitor

1. Check continuity of the capacitor with the meter set at the highest resistance scale.
2. Once the capacitor is charged, a normal capacitor shows continuity for a short time, and then indicates 9MΩ.
3. A shorted capacitor will show continuous continuity.
4. An open capacitor will show constant 9MΩ.
5. Resistance between each terminal and chassis should read infinite.

5-5 High Voltage Diode

1. Isolate the diode from the circuit by disconnecting its leads.
2. With the ohm-meter set at the highest resistance scale, measure across the diode terminals. Reverse the meter leads and read the resistance. A meter with 6V, 9V or higher voltage batteries should be used to check the front-to back resistance of the diode (otherwise an infinite resistance may be read in both directions). The resistance of a normal diode will be infinite in one direction and several hundred KΩ in the other direction.

5-6 Main Relay and Power Control Relay

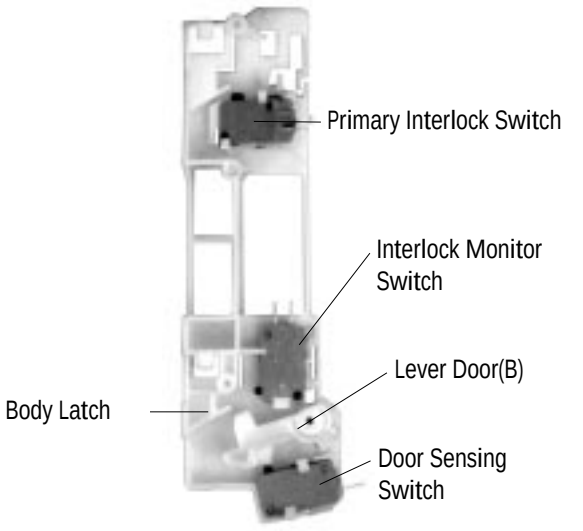
1. The relays are located on the PCB Ass'y. Isolate them from the main circuit by disconnecting the leads.
2. Operate the microwave oven with a water load in the oven. Set the power level set to high.
3. Check continuity between terminals of the relays after the start pad is pressed.

5-7 Adjustment of Primary Switch, Door Sensing Switch and Monitor Switch

Precaution

For continued protection against radiation hazard, replace parts in accordance with the wiring diagram and be sure to use the correct part number for the following switches: Primary and secondary interlock switches, and the interlock monitor switch (replace all together). Then follow the adjustment procedures below. After repair and adjustment, be sure to check the continuity of all interlock switches and the interlock monitor switch.

1. When mounting Primary switch and Interlock Monitor switch to Latch Body, consult the figure.
2. No specific adjustment during installation of Primary switch and Monitor switch to the latch body is necessary.
3. When mounting the Latch Body to the oven assembly, adjust the Latch Body by moving it so that the oven door will not have any play in it. Check for play in the door by pulling the door assembly. Make sure that the latch keys move smoothly after adjustment is completed. Completely tighten the screws holding the Latch Body to the oven assembly.
4. Reconnect to Monitor switch and check the continuity of the monitor circuit and all latch switches again by following the components test procedures.
5. Confirm that the gap between the switch housing and the switch actuator is no more than 0.5mm when door is closed.



	Door Open	Door Closed
Primary switch	∞	0
Monitor switch (COM-NC)	0	∞
Monitor switch (COM-NO)	∞	0
Door Sensing S/W	∞	0

5-8 Output Power of Magnetron

CAUTION
MICROWAVE RADIATION

PERSONNEL SHOULD NOT ALLOW EXPOSURE TO MICROWAVE RADIATION FROM MICROWAVE GENERATOR OR OTHER PARTS CONDUCTING MICROWAVE ENERGY.

The output power of the magnetron can be measured by performing a water temperature rise test.
Equipment needed :
* Two 1-liter cylindrical borosilicate glass vessel (Outside diameter 190 mm)
* One glass thermometer with mercury column
NOTE: Check line voltage under load. Low voltage will lower the magnetron output. Make all temperature and time tests with accurate equipment.
1. Fill the one liter glass vessel with water.
2. Stir water in glass vessel with thermometer, and record glass vessel's temperature ("T1", 10±1˚C).
3. After moving the water into another glass vessel, place it in the center of the cooking tray. Set the oven to high power and operate for 54 seconds exactly. (2 seconds included as a holding time of magnetron oscillation:)
4. When heating is finished, stir the water again with the thermometer and measure the temperature ("T2").
5. Subtract T1 from T2. This will give you the water temperature rise. (ΔT)
6. The output power is obtained by the following formula;

$$\text{Output Power} = \frac{4.187 \times 1000 \times \Delta T}{52.3}$$

52.3 : Heating Time (sec)
4.187 : Coefficient for Water
1000 : Water (cc)
ΔT : Temperature Rise (T2-T1)

* Output (W) = 100 x ΔT

7. Normal temperature rise for this model is 9˚C to 11˚C at 'HIGH'.
NOTE 1: Variations or errors in the test procedure will cause a variance in the temperature rise. Additional power test should be made if temperature rise is marginal.
NOTE 2: Output power in watts is computed by multiplying the temperature rise (step E) by a factor of 91 times the of centigrade temperature.

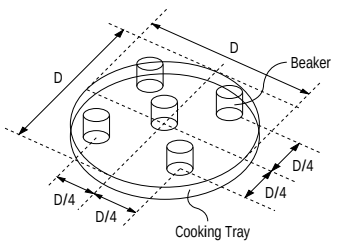
5-9 Microwave Heat Distribution - Heat Evenness

The microwave heat distribution can be checked indirectly by measuring the water temperature rise at certain positions in the oven:

1. Prepare five beakers made of 'Pyrex', having 100 milliliters capacity each.
2. Measure exactly 100milliliters off water load with a measuring cylinder, and pour into each beaker.
3. Measure the temperature of each water load. (Readings shall be taken to the first place of decimals.)
4. Put each beaker in place on the cooking tray as illustrated in figure below. Start heating.
5. After heating for 2 minutes, measure the water temperature in each beaker.
6. Microwave heat distribution rate can be calculated as follows:

$$\text{Heat Distribution} = \frac{\text{Minimum Temperature Rise}}{\text{Maximum Temperature Rise}} \times 100(\%)$$

The result should exceed 65%.



6. Troubleshooting

PRECAUTION

1. CHECK GROUNDING BEFORE CHECKING FOR TROUBLE.
2. BE CAREFUL OF THE HIGH VOLTAGE CIRCUIT.
3. DISCHARGE THE HIGH VOLTAGE CAPACITOR.
4. WHEN CHECKING THE CONTINUITY OF THE SWITCHES OR TRANSFORMER, DISCONNECT ONE LEAD WIRE FROM THESE PARTS AND THEN CHECK CONTINUITY WITHOUT THE POWER SOURCE ON. TO DO OTHERWISE MAY RESULT IN A FALSE READING OR DAMAGE TO YOUR METER.
5. DO NOT TOUCH ANY PART OF THE CIRCUIT OR THE CONTROL CIRCUIT BOARD, SINCE STATIC DISCHARGE MAY DAMAGE IT. ALWAYS TOUCH GROUND WHILE WORKING ON IT TO DISCHARGE ANY STATIC CHARGE BUILT UP.

6-1 Electrical Maltunction

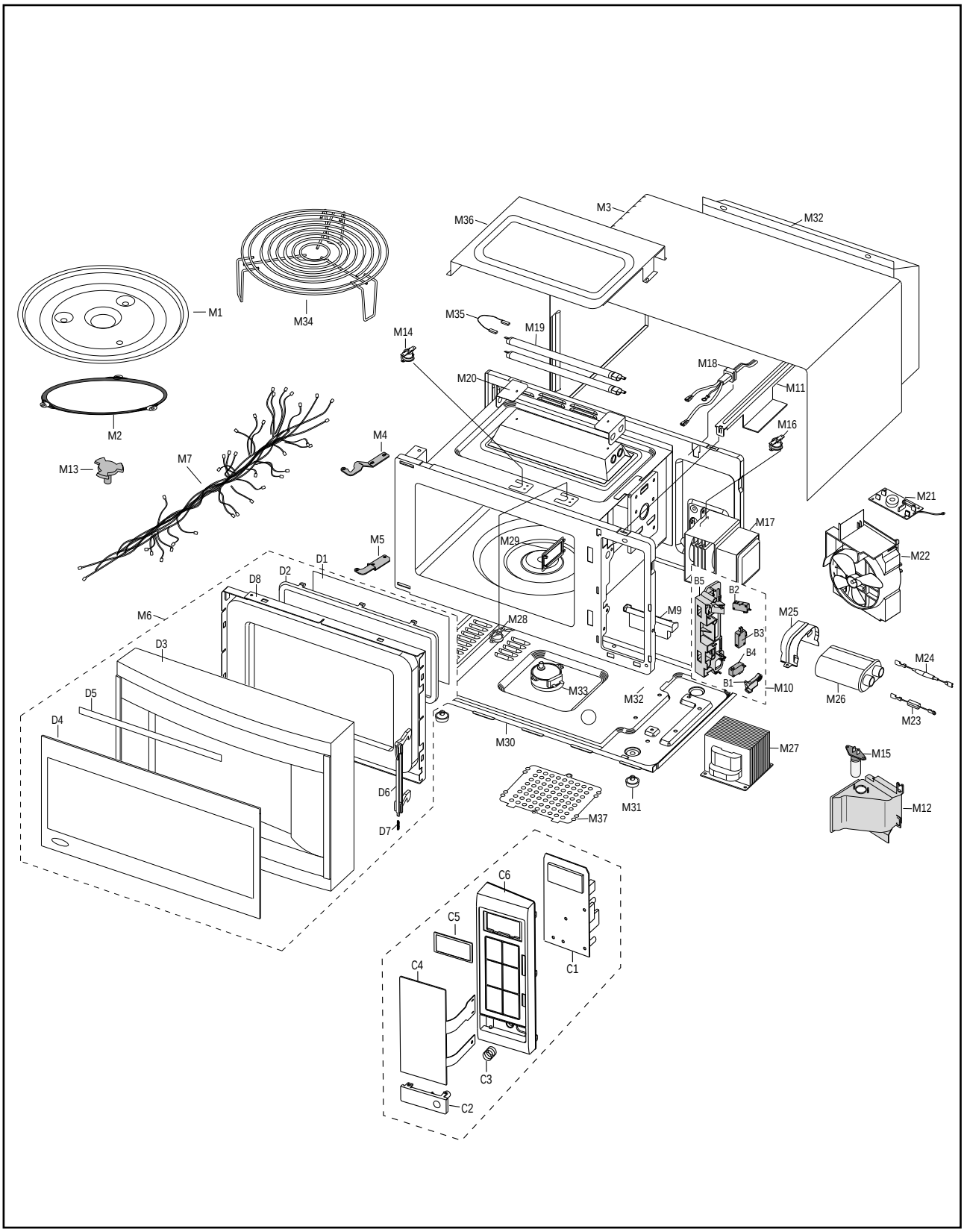
SYMPTOM	CAUSE	CORRECTIONS
Oven is dead. Fuse is OK. No display and no operation at all.	1. Open or loose lead wire harness 2. Open thermal cutout (Magnetron) 3. Open low voltage transformer 4. Defective Ass'y PCB	Check fan motor when thermal cutout is defective. Check Ass'y PCB when LVT is defective.
No display and no operation at all. Fuse is blown.	1. Shorted lead wire harness 2. Defective primary latch switch (NOTE 1) 3. Defective monitor switch (NOTE1) 4. Shorted HVCapacitor 5. Shorted HVTransformer (NOTE2)	Check adjustment of primary, interlock monitor, door sensing switch.
	NOTE 1: All of these switches must be replaced at the same time. (refer to adjustment instructions) Check continuity of power relay contacts and if it has continuity, replace power relay also. NOTE 2: When HVTransformer is replaced, check diode and magnetron also.	
Oven does not accept key input (Program)	1. Key input is not in-Sequence 2. Open or loose connection of membrane key pad to Ass'y PCB 3. Shorted or open membrane panel 4. Defective Ass'y PCB	Refer to operation procedure. Replace PCB main.
Timer starts countdown but no microwave oscillation. (No heat while oven lamp and fan motor turn on.)	1. Off-alignment of latch switches 2. Open or loose connection of high voltage circuit especially magnetron filament circuit NOTE: Large contact resistance will bring lower magnetron filament voltage and cause magnetron to lower output and/or intermittent oscillation. 3. Defective high voltage components H.V.Transformer H.V.Capacitor H.V.Diode, H.V.Fuse Magnetron 4. Open or loose wiring of power relay 5. Defective primary latch switch 6. Defective power relay or Ass'y PCB	Adjust door and latch switches. Check high voltage component according to component test procedure and replace if it is defective. Replace PCB main.

6-1 Electrical Maltunction(continved)

SYMPTOM	CAUSE	CORRECTIONS
Oven lamp and fan motor turn on	1. Misadjustment or loose wiring of primary latch switch 2. Defective primary latch switch	Adjust door and latch switches.
Oven can program but timer does not start.	1. Open or loose wiring of secondary interlock switch 2. Off-alignment of primary interlock 3. Defective secondary interlock S/W	Adjust door and interlock switches.
Microwave output is low;. Oven takes longer time to cook food.	1. Decrease in power source voltage. 2. Open or loose wiring of magnetron filament circuit. (Intermittent oscillation)) 3. Aging of magnetron	Consult electrician.
Fan motor turns on when plugged in	Loose wiring of door sensing switch	Check wire of door sensing switch.
Oven does not operate and return to the plugged in mode.	Defective Ass'y PCB	Replace PCB main.
Loud buzzing noise can be heard.	1. Loose fan and fan motor 2. Loose screws on H.V.Transformer 3. Shorted H.V.Diode	Tighten screws of fan motor. Tighten screws of H.V.Transformer. Replace H.V.Diode.
Turntable motor does not rotate.	1. Open or loose wiring of turntable motor. 2. Defective turntable motor.(21V)	Replace turntable motor.
Oven stops operation during cooking	1. Open or loose wiring of primary interlock switch 2. Operation of thermal cutout(Magnetron)	Adjust door and latch switches.
Sparks	1. Metallic ware or cooking dishes touching on the oven wall. 2. Ceramic ware trimmed with gold or silver powder also causes sparks.	Inform the customer. Do not use any type of cookware with metallic trimming.
Uneven cooking	Uneven intensity of microwave due to its characteristics.	Wrap thinner parts of the food with aluminum foil. Use plastic wrap or cover with a lid. Stir once or twice while cooking foods such as soup, cocoa, or milk.
Noise from the turntable motor when it starts to operate.	Noise may result from the motor.	Replace turntable motor.

7. Exploded Views and Parts List

7-1 Exploded Views



7-2 Main Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old No.
M 1	DE74-20017A	TRAY-COOKING;GLASS(NEOREX/RE-31/) T6 OD288	1		73602-0009-00
M 2	DE92-90441A	ASSY-GUIDE ROLLER;G645C/2ND-0.6	1		
M 3	DE70-30032A	PANEL-OUTER;T0.6 W351.2 L1010 WHT-COATING	1		72061-0018-00
M 4	DE61-80005A	HINGE-UPPER;SCP1 T2.3 ZN-COATING M745	1		
M 5	DE61-80004A	HINGE-LOWER;SCP1 T2.3 ZN-COATING M745	1		
M 6		ASSY DOOR;BUTTON WHT G643C	1	⚠	
M 7	DE39-40543A	ASSY WIRE HARNESS-A;230V50HZ G645C	1		
M 8		ASSY CONTROL-BOX;230V50HZ G643C EURO	1	⚠	
M 9	DE66-90013A	LEVER-DOOR;POM(F20-01) NTR MW5630T	1		71533-0015-00
M 10	DE93-20001A	ASSY BODY LATCH;2ND W1 M97G45/M9745	1		
M 11	DE61-50129A	BRACKET-MOUNTING;SECC T0.8 W24 L316 M6245	1		73013-0342-00
M 12	DE71-60010A	COVER-AIR;PP(TB53) T1.7 WHT 64G M745	1		
M 13	DE67-60002A	COUPLER;PPS 5GR BRN M97G45	1		
M 14	DE47-20161A	THERMOSTAT;PW 2N(120/110)187Z23.250V/7.5A 1	1		
M 15	4713-001004	LAMP-INCANDESCENT;230V,-,40W,ORG,-,-,25x71mm	1		
M 16	DE47-20022A	THERMOSTAT;NT-101NA(150/60,187H 250V/7.5A 1	1		
M 17	DE03-30029A	MAGNETRON;OM75SH(31)ESS	1	⚠	77059-0028-00
M 18	DE39-20054D	ASSY POWER CORD;KKP-4819D/B206 250V6A L1500	1		79243-0072-04
M 19	DE47-70030D	HEATER-CERAMIC;115V 490W 260HM 6	1		
M 20	DE61-50401A	BRACKET-HEATER;ALSTER T0.5 60 70 M67G45	1		
M 21	DE91-40093A	ASSY NOISE FILTER;SN-EI0D 250V 10A	1		
M 22	DE31-30031A	FAN-MOTOR;SMF745EA 230V/50HZ ASSY-FAN MOTOR	1		
M 23	DE91-70065A	ASSY-H.V.D;BMP28 SEMA 12KV SUMI	1		79169-0153-00
M 24	DE91-70061B	ASSY-H.V.FUSE;THV060T-0750-H 5KV0.75A WHT	1		79163-0252-01
M 25	DE61-50106A	BRACKET-HVC;SECC T0.8 W31 L125.8	1		73013-0194-00
M 26	2501-000260	C-OIL;CH-2100954B7N 950NF,2100VAC 54x35x85,	1		A1110-0001
M 27	DE26-10107A	TRANS-H.V;SHV-745EC1 230V 50HZ DPC 2230V	1	⚠	
M 28	DE47-20033A	THERMOSTAT;PW-2N 80/70 125V15A/250V7.5A 187	1		73582-200-112
M 29	DE71-60011A	COVER-MGT;PP T2.0 WHT M745	1		
M 30	DE80-10003A	BASE-PLATE;SGCC1-Z T0.8 W340 L550 M745	1		
M 31	DE61-40017A	FOOT;PP(A353) BLK MW5630T	2		73004-0007-00
M 32	DE71-60298A	COVER-BACK;SECC T0.6 W273 L633 M6Q45	1		73312-0184-001
M 33	DE31-10154A	MOTOR-DRIVE;M2HJ49ZRO2,ST-16 21V 5/6	1		
M 34	DE74-70002A	RACK-WIRE;MSWR10 3 220 80	1		
M 35	DE39-30097B	ASSY WIRE LEAD-G;L100 MBQ45 GRILL	1		79224-0056-01
M 36	DE61-50323A	BRACKET-UPPER;ALSTAR T0.6 W385 L205 M6245G	1		73011-0243-00
M 37	DE71-60009A	COVER-MOTOR;P.P TB53 M745	1		

● : Option Parts ⚠ : Warning ⚠ :Electrostatically Sensitive Devices

7-3 Door Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old No.
D 1	DE01-00003A	FILM-DOOR;PE-FILM T0.15 W143 L265 M745	1		
D 2	DE64-40008B	DOOR-C;PP T1.5 BLK CE745G	1		
D 3	DE64-40252A	DOOR-A;ABS T2.5 W402 L258 WHT G643C	1		
D 4	DE67-20158A	SCREEN-DOOR;ACRYL T1.5 G643C	1	● ⚠	
D 5	DE02-00037A	TAPE-DOUBLE FACE;ACRYL T0.45 W20 WHT WF103	1		B0071-0089
D 6	DE61-70033A	DOOR-KEY;HSWR10 PI0.6 D6.0 L22.3 BLUIN	1		72724-0040-00
D 7	DE92-50126B	SPRING-KEY;COATING BLK CE745G	1		
D 8	DE92-50126B	ASSY DOOR-E;COATING BLK CE745G	1		

7-4 Control Parts List

Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old No.
C 1	DE91-10391A	ASSY P.C.B-MAIN;230V50HZ NS VFD CE645C(CIS)	1	● ⚠	
C 2	DE66-20171A	BUTTON-PUSH;ABS WHT G643C	1		
C 3	DE61-70076A	SPRING-BUTTON;HSWR PI0.6	1		76674-239-310
C 4	DE34-10212A	SWITCH-MEMBRANE;PET 230V50HZ 89.4 156.4 G6	1	● ⚠	
C 5	DE67-40142A	WINDOW-DISPLAY;ACRYL BLK G643C	1		
C 6	DE72-70164A	CONTROL-PANEL;ABS WHT T2.5 G643C	1		

7-5 Body Latch Parts List

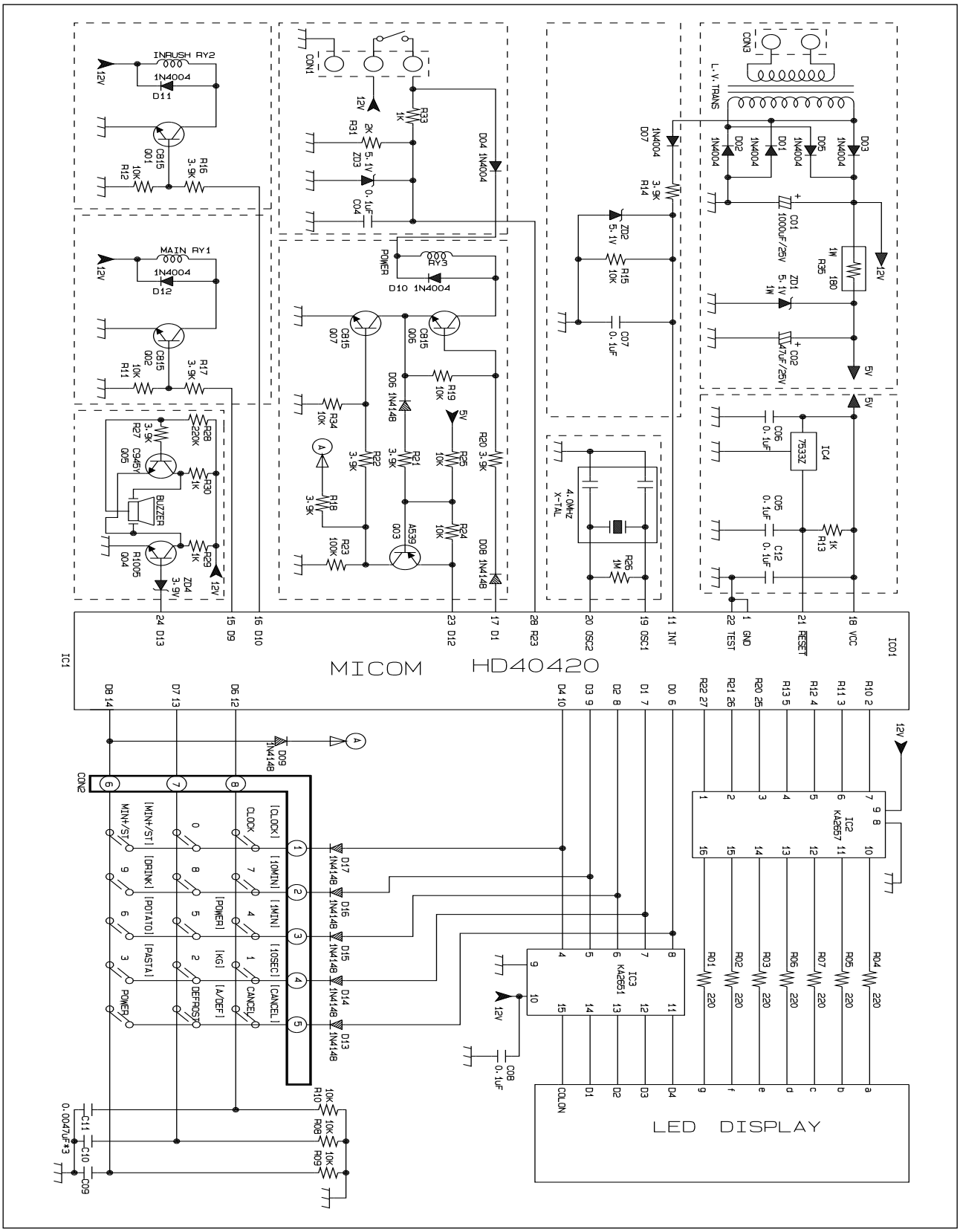
Ref. No.	Parts No.	Description/Specification	Q'ty	Remarks	Old No.
B 1	DE66-90001A	LEVER-SWITCH;P.O.M (F20-02) 2 6 NTR 2ND-W-P/	1		
B 2	3405-000178	SW-MICRO;VP-533A-OF-PS(T85) 250V,15A,20	1		73579-203-207
B 3	3405-000175	SW-MICRO;VP-531A-OF(T85) 250V,15A,200GF	1		73579-203-208
B 4	3405-000178	SW-MICRO;VP-533A-OF-PS(T85) 250V,15A,20	1		73579-203-207
B 5	DE66-40001A	LATCH-BODY;POM (F20-02) 40GR NTR	1		

7-6 Standard Parts List

Parts No.	Description / Specification	Q'ty	Remarks	Old No.
DE60-10012A	SCREW TAP TITE;TH + 3 M4 L10 SWR10 ZPC2 TOO	1	C/GE-M	70504-0002-00
DE60-10012A	SCREW TAP TITE;TH + 3 M4 L10 SWR10 ZPC2 TOO	2	HI-LOW	70504-0002-00
DE60-10012A	SCREW TAP TITE;TH + 3 M4 L10 SWR10 ZPC2 TOO	2	HI-UPP	70504-0002-00
DE60-10012A	SCREW TAP TITE;TH + 3 M4 L10 SWR10 ZPC2 TOO	1	NO-FIL	70504-0002-00
DE60-10012A	SCREW TAP TITE;TH + 3 M4 L10 SWR10 ZPC2 TOO	1	P-CO-E	70504-0002-00
DE60-10013A	SCREW-ASSY TAP;TH 2S 4 L12 MSWR3 ZPC3 FIBER	2	CV/BLW	70504-0004-00
DE60-10045A	SCREW-TAP PH;PH M3 L6 FEFZY	2	MGT-TC	77108-530-061
DE60-10059A	SCREW-TAP TH;TH M4 L8 SUS410 CR	2	B/HEAT	77128-140-086
DE60-10069A	SCREW-TAP TH;TH M4 L10 FRFZY	3	B/UPP	77128-540-101
DE60-10069A	SCREW-TAP TH;TH M4 L10 FRFZY	1	CV/AIR	77128-540-101
DE60-10080A	SCREW-WASHER;M5 L12 2S	4	HVT	77154-202-910
DE60-10080A	SCREW-WASHER;M5 L12 2S	4	MGT	77154-202-910
DE60-10082I	SCREW-A;2S-4X12 FEFZY	4	B-PLTE	77154-203-8201
DE60-10082I	SCREW-A;2S-4X12 FEFZY	2	BD/LAT	77154-203-8201
DE60-10082I	SCREW-A;2S-4X12 FEFZY	2	CON-PA	77154-203-8201
DE60-10082I	SCREW-A;2S-4X12 FEFZY	4	OUT-PN	77154-203-8201
DE60-10082J	SCREW-TAPPING;TH 2S-4X8 MSWR3 ZPC YEL WS	1	B/HVC	77154-203-8401
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A ZPC2	1	CV/TCO	A0103-0010
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A ZPC2	1	MWM-PN	A0103-0010
DE60-10098A	SCREW-ASSY TAPTITE;PH TC M4X8 SWRCH18A ZPC2	2	MO/DRI	A0103-0010
DE60-10088A	SCREW-TAP PH;PH M3 L8 FEFZY PLAIN	2	PCB	77168-530-081
DE60-10088A	SCREW-TAP PH;PH M3 L8 FEFZY PLAIN	2		77168-530-081
DE02-00029A	TAPE-SCOTCHPAR;PPOLYESTER 3M-893 W50	1	TR-CUS	70859-800-311

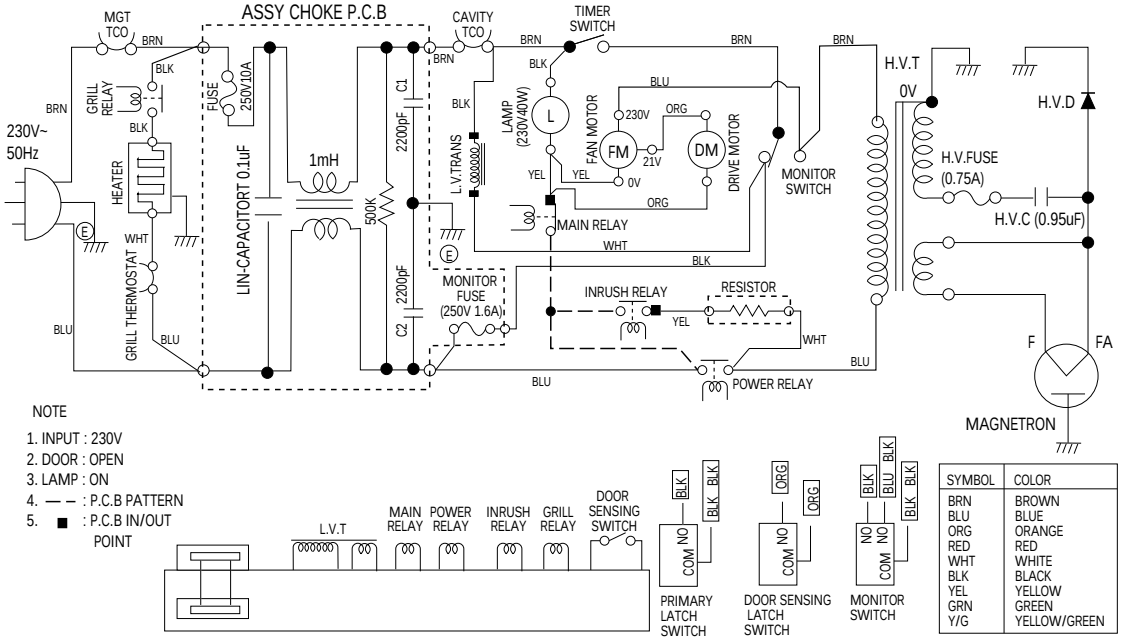
8. P.C.B Diagrams

8-1 P.C.B Diagrams



8-2 P.C.B Parts List

Parts No.	Description / Specification	Q'ty	Remarks
3501-001014	RELAY-POWER;OMIF-S-124LM 24V,21.8MA,17A 1FO	1	RY01
3501-001015	RELAY-POWER;OZF-S-124LMP 24V,21.8MA,16A 1F	1	RY04
3501-001016	RELAY-MINIATURE;JV24-KT 24V,12.5MA,5A 1FORM	1	RY02,03
3708-000528	CONNECTOR-FPC/FC/PIC;FCZ254-13SL,BLK 13P,2.	1	CN02
DE07-10081A	V.F.DISPLAY;SVM-4SMO3 GRN/RSHORG 4 51 81.70	1	VFD
DE09-30482A	IC-MCU;KS56C671-40 DIP G645C(CIS)	1	IC01
DE26-20141A	TRANS-L.V;SLV 945E 230V 50HZ AC17/2.0V	1	LVT1 ⚠
DE30-20016A	BUZZER;CBE2220BA STICK	1	BUZ1
DE61-90004A	HOLDER-DIGITRON;NYLON#66 1.5 85 36 8GR BLK	1	
0401-001002	DIODE-SWITCHING;1N4148M,100V,200mA,500mW,3n	16	D05~20
0402-000559	DIODE-RECTIFIER;D4G,400V,1A,T-1	3	D01,02,04
0501-000283	TR-SMALL SIGNAL;KSA539-Y,PNP,400mW,TO-92,TP	1	TR01
0501-000383	TR-SMALL SIGNAL;KSC815-Y,PNP,400mW,TO-92,TP	1	TR03
2001-000003	R-CARBON;330ohm,1/8W,AA,TP,1.8x3.2mm	1	R03,04
2001-000273	R-CARBON;100Kohm,5%,1/8W,AA,TP,1.8x3.2m	1	R12
2001-000290	R-CARBON;10Kohm,5%,1/8W,AA,TP,1.8x3.2m	6	R09,10,14~16,43
2001-000429	R-CARBON;1Kohm,5%,1/8W,AA,TP,1.8x3.2m	7	R05~08,17~19
2001-000613	R-CARBON;3.9Kohm,5%,1/8W,AA,TP,1.8x3.2m	7	11,13,20~23,42
2001-000776	R-CARBON;470ohm,5%,1/2W,AA,TP,3.3x9m	1	R01
2001-000786	R-CARBON;47Kohm,5%,1/8W,AA,TP,1.8x3.2m	12	R30~41
2011-001043	R-NETWORK;47Kohm,5%,1/8W,A,SIP,8P,BK	1	AR01
2202-000780	R-CERAMIC,MLC-AXIAL;UPO50F104Z 100NF,+80-20	6	C06,09~12,15
2401-000247	C-AL;1SA1ANB107MAN 100UF,20%,10V,GP 6.3X11M	1	C04
2401-000353	C-AL;1SA1HWB101M 100UF,20%,50V,GP 10X16X5MM	1	C02
2401-000964	C-AL;1SA1HFB226MRP 22UF,20%,50V,GP 6.3*11,5	1	C05
2401-001412	C-AL;1SG1VFB477MAN 47UF,20%,35V,GP 10X16,5	1	C01
2801-000271	CRYSTAL-UNIT;HC-49/U,4.194304MHZ 12PF 4.194	1	X-TAL
3711-000203	CONNECTOR-HEADER;1WALL,3P,1R,3.96mm,SRAIGH	1	CN01
3711-000881	CONNECTOR-HEADER;SMW250-03,WHT BOX,3P,1R,2.	1	CN03
A1000-0620	R-CABON;RD 1/2 T(S) 331-J	1	R02
A1018-0067	R-NETWORK;RN 1/8 X 6P 473 J T MIR5A473J	1	AR02
A1100-1049	C-CERAMIC;CC OA CH 50V T 220-J 3.5X1.9 UP05	6	C07,08,16~19
A4060-0008	TR-W/RESISTOR;KSR1005 300MW 100MA 50V EBN/4	6	TR02,04~08
A4060-0009	TR-W/RESISTOR;KSR2005 300MW -100MA -50V EBP	1	TR09
A4106-0154	DIODE-ZENER;TZP5.1B 5.1/5.7V 40MA T 1W	3	ZD01~03
A6010-0461	CONNECTOR-WAFER;YW396-04V WHT	1	CN04
DE13-20009A	IC;KA7533 DIP	1	IC02
DE39-60001A	WIRE-SO COPPER;PI0.6 SN T 52MM	28	J01~28
DE60-60012A	PIN-EYELET;ID2.1 OD2.5 L3.0 SN BSP T0.25 SN	8	E1~8

9. Schematic Diagrams

9-1 Schematic Diagrams